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REMARKS

Claims 1 - 11 are pending in this application. Favorable reconsideration of this application,

as presently amended, and in light of the following discussion, is respectfully requested.

Claims 1-11 are rejected under 35 U.S.C. §103(a) as being unpatentable over

Covington, et al. (U.S. Patent No. 4,502,938, hereinafter "Covington"), in view of Applicants'

admitted prior art (hereinafter "APA").

Applicants respectfully traverse the 35 U.S.C. §103(a) rejection of claims 1-11, for the

reasons described below:

Covington

Covington teaches a modification of conventional ISFET structure, but fails to teach or

suggest any Tungsten Oxide formed overlying the gate oxide layer.

Applicants' related art

Inasmuch as the Examiner takes the general description in the Background of the invention

as "Applicants' admitted prior art" ("APA"), the Applicants must regard what is mentioned in the

"Description of the prior art" as a whole as prior art in the following discussion.

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As a whole

A prior art reference must be considered in its entirety, i.e., as a whole, including portions

that would lead away from the claimed invention. W.L. Gore & Associates, Inc. v. Garlock, Inc., 721

F.2d 1540, 220 USPQ 303 (Fed. Cir. 1983), cert. denied, 469 U.S. 851 (1984). In addition to what

is cited by the Examiner, the APA also discloses that "Currently, the WO3 layer can be formed by

E-bean evaporation, DC or AC sputtering, thermal evaporation, vacuum evaporation, and CVD.",

"The composition and structure of the WO₃ layer will directly affect its resistivity and electrochronic

property, thereby the properties of the devices are determined by the composition and structure

of the WO₃ layer.", and "In general, the composition of the WO₃ layer is hard to be controlled

regardless which method is used. For example, the composition of the WO₃ layer made by vacuum

evaporation is hard to be controlled, thus the surface of the WO₃ layer is not uniformed."

Product by Process

The APA has pointed out that physical and electric characteristics, e.g. crystal lattice status

and resistivity, of WO₃ do in fact vary with fabrication methods. That is, different types of WO₃

layers are formed with different fabrication methods.

To support this, the inventor further provides experimental data regarding a-WO₃ formed

by vacuum evaporation and RF-sputtering as shown in Attachment I. FIGs. I and II, i.e. FIG. 10

of the application drawings, show IDS-VGS curves for ISFETs with a-WO₃ gates formed by vacuum

evaporation and RF-sputtering, respectively. FIGs. III and VI, i.e. FIG. 9 of the application

drawings, show IDS-VDS curves for ISFETs with a-WO₃ gates formed by vacuum evaporation and

RF-sputtering, respectively. It is obvious that the response scale and tendency of the electrical

characteristics of ISFETs are very different although they are all equipped with a-WO₃ layers as

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gate layers formed by different methods, which means a-WO₃ layers vary with how they are

fabricated.

Both the APA and experimental data provided by the Applicant prove that the products,

a-WO₃, vary with fabrication processes, such as vacuum evaporation or RF-sputtering.

Accordingly, the products, ISFETs, also vary with how the a-WO₃ is fabricated.

Obvious to try

"The admonition that 'obvious to try' is not the standard under 35 U.S.C. §103 has been

directed mainly at two kinds of error. In some cases, what would have been 'obvious to try' would

have been to vary all parameters or try each of numerous possible choices until one possibly

arrived at a successful result, where the prior art gave either no indication of which parameters

were critical or no direction as to which of many possible choices is likely to be successful. In

others, what was 'obvious to try' was to explore a new technology or general approach that seemed

to be a promising field of experimentation, where the prior art gave only general guidance as to the

particular form of the claimed invention or how to achieve it." In re O'Farrell, 853 F.2d 894, 903, 7

USPQ2d 1673, 1681 (Fed. Cir. 1988)

Reasonable expectation of success

Although the Examiner asserts that the combination of the two citations would lead one with

ordinary skill in the art obvious to try, it does not render the claimed invention obvious. There is

no teaching or suggestion in APA of which method will be the most promising solution to fabricate

an amorphous WO₃ layer satisfying the requirements for a sensing gate layer in an ISFET device.

APA does not teach or suggest any reasonable expectation of success among those fabrication

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methods. There is no information for those ordinarily skilled in the art to infer from the <u>APA</u> that

the a-WO₃ formed by RF-sputtering is more likely than a-WO₃ formed by the other methods to be

profitable for ISFET devices. In fact, according to what is addressed in the APA, there might be

also the possibility that none of the known fabrication methods could form a working a-WO₃ layer

for a working ISFET device.

According to Figs. 6-11, the superior sensitivity and stability of the RF-sputtered amorphous

WO₃ gated ISFET in various aqueous samples are shown, which indicates that amorphous WO₃

formed by RF- sputtering as claimed is uniform and qualified in electric characteristics as a sensing

gate material of the ion sensitive field effect transistor (ISFET).

Conclusion

As <u>Covington</u> and <u>APA</u>, neither alone nor in combination, teach or suggest a reasonable

expectation of success to make the claimed invention, the claimed invention is non-obvious in view

of the cited references. Accordingly, Applicants submit that claim 1 sets forth allowable subject

matter. Since claims 2-11 depend from claim 1, Applicants further submit that these claims are

also allowable.

In view of the remarks set forth above distinguishing the claimed invention from the cited

prior art references, Applicants submit that the Examiner's rejections have been overcome. It is

therefore respectfully requested that the Examiner withdraw the rejections and allow the present

claims.

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If, for any reason, it is felt that this application is not now in condition for allowance, the

Examiner is requested to contact Applicants' undersigned attorney at the telephone number

indicated below to arrange for an interview to expedite the disposition of this case.

In the event that this paper is not timely filed, Applicants respectfully petition for an

appropriate extension of time. The fees for such an extension or any other fees which may be due

with respect to this paper, may be charged to Deposit Account No. 50-2394.

Respectfully submitted,

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